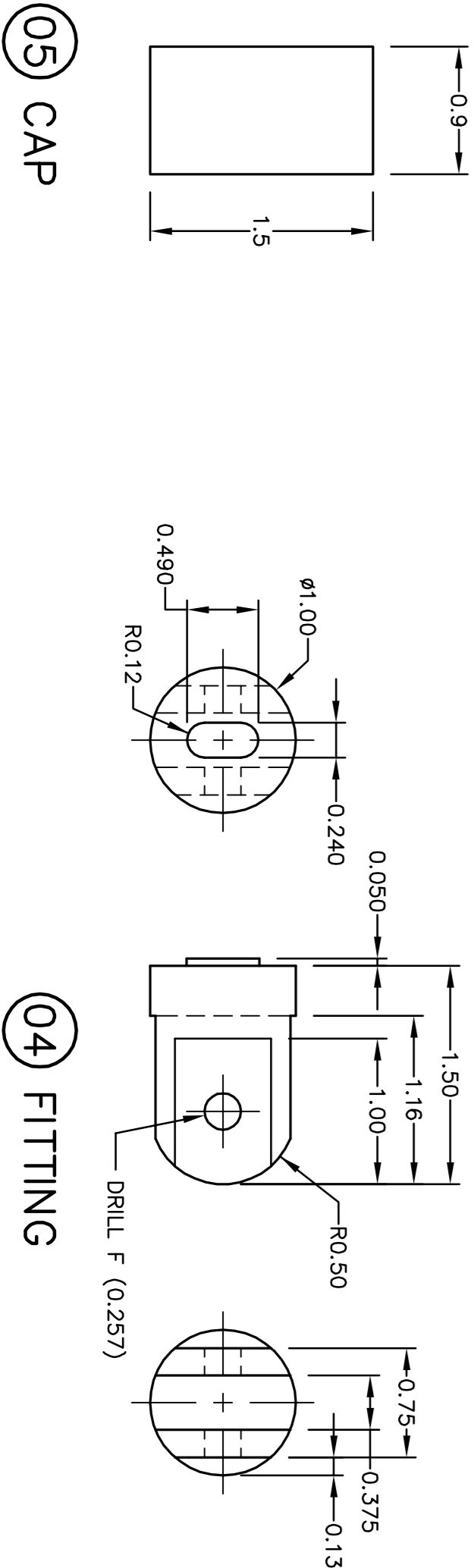


02 RH AFT BEAM
01 LH AFT BEAM
RH SHOWN, LH OPPOSITE

- NOTES
1. REMOVE ALL BURRS AND BREAK SHARP EDGES.
 2. WELDING OF 304 STAINLESS STEEL TO BE COMPLETED BY GTAW METHOD TO AMS2685C. WELDING ROD SHALL CONFORM TO ER308L OR EQUIVALENT.
 3. THOROUGHLY DEGREASE, EPOXY PRIME AND POLYURETHANE PAINT ASSEMBLY AFTER WELDING. ALTERNATE: THOROUGHLY DEGREASE AND POWDER COAT ASSEMBLY AFTER WELDING.



2	2	MS21044C3	NUT			
2	2	69830-1032 X 3	C5JUNK SCREW			
2	2	69830-23	12 SPRING			
2	2	69830-22	11 KNOB			
2	2	69830-21	10 STOP			
2	2	69830-11	09 GUIDE			
1	1	69830-07	08 BLOCK			
1	1	100630-07	07 CAP			
1	1	100630-05	06 BRACKET			
1	1	100631-05	05 CAP			
1	1	100631-04	04 FITTING			
1	1	100631-03	03 TUBE			
1	1	100631-01-02	02 RH AFT BEAM (LOW MOUNT)			
1	1	100631-01-01	01 LH AFT BEAM (LOW MOUNT)			
02	01	PART NO.	ITEM	DESCRIPTION	MATERIAL	STOCK SIZE
LIST OF MATERIALS						

APPROVALS		DATE	
DRAWN: JEFF CLARKE		18 DEC 2014	
CHECKED: JASON REKVE		18 DEC 2014	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON: DECIMALS ANGLES X.XXX ±0.010 ±1/2° X.XX ±0.03 X.X ±0.1			
SCALE 1 : 1		DWG. SIZE DWG. NO. REV	
SHEET 1 OF 1		A1 100631 0	

9868A MALASPINA ROAD

POWELL RIVER, BC, CANADA, V8A 0G3

TEL: 604.483.2376

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BELL 205, 212, 214, 412 SERIES

QUICK RELEASE MOUNTING PROVISIONS

AFT BEAM FABRICATION (LOW MOUNT)